Study on a novel exterior RCS hybird joint by ABAQUS

1. Introduction

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Abstract

Hybrid RCS frames consisting of reinforced concrete (RC) column and steel (S) beam are used frequently in practice for mid- to high-rise buildings because of their several advantages. One of the key elements in RCS frames is the beam-column joints. This paper provides the validation of ABAQUS 3D finite element model by the experimental results. Test specimens consist of four specimens of new exterior RCS hybrid joint that the **European Project SMARTCOCO investigated** with the aim to ease the construction process and avoid additional on-site work.A steel profile is welded to the steel beam and totally encased into a RC column. Four full scale exterior hybrid joints were tested at Structures Laboratory of the INSA de Rennes under monotonic loading. Finally some parametric studies were conducted to find out the suitable configuration of the steel part and the effects of concrete class to the joint behavior.

Key words: Exterior RCS hybrid joint, ABAQUS software, 3D finite element, L_e length

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Date of receipt: 16/4/2021 Editing date: 20/5/2021 Post approval date: 5/9/2022

Hybrid RCS frames consisting of reinforced concrete (RC) column and steel (S) beam are used frequently in practice because of their advantages such as reduction in structure's weight, covering large spans, increasing the lateral stiffness, convenience in adoption of strong column- weak beam criterion in tall buildings and enhanced ductility and energy dissipation capacities[1]. One of the key elements in RCS frames is the beam-column joints. The connections between a RC column and a steel beam can be classified into twotypes: continuous beam through (CBT) and continuous column through (CCT). In CBTconnections, the beam runs through the joint continuously and the column envelopes thebeam at the connection. It provides a ductile behaviour under seismic loading but orthorgonal moment connection in the panel zone may be labor-intensive. The CBT joints are primarily problematic due to possible congestion of vertical rebarspassing through the continuous beam and difficulties in pouring and compacting concretein such location, especially for the middle CBT connection[1]. On the contrary, with the CCT connection, the column runs continuously through thejoint. The face bearing plates (FBP), cover plate or shear studs are placed in the jointarea. The beams are connected directly to the plates by penetration weld.

A number of joint configurations have been presented in many articles of many researchers such as Kanno and Deierlein (2000), Nishiyama et al (2004), Mirghaderi and Eghbali (2013), Zibasokhan et al (2016) and their respective advantages, shortcomings listed. Nearly all proposed solutions require significant additional on-sitelabor work. The European Project SMARTCOCO (2012-2016) investigated the behavior of a new RCS joint belonging to theCBT group of jointswith the aim to ease the construction process and avoid additionalon-site work. In this type of joint, a steel profile named by the embedded steel profile is welded to the beam and totally encasedinto the RC column (see Figure 1). Some shear studs along the embedded steel profileare also used to improve the strength and the ductility of the joint.

This paper provides the comparison between the numerical results using ABAQUS and the experimental results from four specimens of new exterior RCS hybrid joint. Four full scale exterior hybrid joints were prepared and tested at Structures Laboratory of the INSA de Rennes. After that, some parametric studies were conducted to find out the configuration of the steel part that leads to the better performance of the beam-column joint and the effects of concrete class to the joint behavior.



Figure 1. Novel exterior RCS joint detail proposed within SMARTCOCO project





Figure 2. Test setup



Figure 3. Finite element type and mesh of all components



Figure 4. Stress-strain curve of concrete under uniaxial loading [8]

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2. Experimental test of novel RCS hybrid joint

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Four exterior RCS hybrid joints between steel beam and reinforced concrete column were tested at the Structures Laboratory of INSA Rennes from the end of 2015 to the beginning of 2016. The specimens are planar beam-column connections with 40cm x 60cm rectangular column with 3m length and HEM450 steel beam with 2m length (modified to 200mm flange width). All specimens have the same size, geometry and longitudinal reinforcing bar arrangements. The primary differences between the specimens are the concrete resistance (C40 and C60) and the total length (anchorage length) of the embedded profile in the RC column ($L_e = 1m$ and 1,5m). The embedded steel profile is HEM200. The four specimens are labelled: HJS1 (with $L_e=1m$ and C40), HJS2 (with Le = 1m and C60), HJS3 (with $L_e=1,5m$ and C40) and HJS4 (with $L_e=1,5m$ and C60).

For all specimens, eight \$32 bars were used for the longitudinal reinforcement. The shear reinforcements consist of \$16 provided at 70mm spacing inside the joint region and at 140mm spacing in the reinforced concrete part outside the joint region. At both ends of the column, \$20 U-bars were used for anchorage. Steel grade S460 and S500B were used for steel profiles and reinforcing bars, respectively.Several different instruments were used in the testing of the specimens. They can be divided into 4 types: (1) six inclinometers for recording absolute rotation at six cross-sections; (2) thirteen displacement sensors LVDTs(three for controlling the beam displacement, two for measuring the joint distortion and eight for determining the concrete column's displacement); (3) seventeen single strain gages for monitoring the transverse and longitudinal stresses; (4) five rosette gages for measuring the shear stresses.Monotonic concentrated load was put on the end of the steel beam by a hydraulic of 1500 capacity. The loading was applied in displacementcontrolled manner by 3 steps: Firstly, did two

initial cycles with an amplitude 1mm and displacement speed of 0,05mm/s; secondly, did the monotonic loading up to a displacement of 60mm with a speed of 0,02mm/s and finally, did the monotonic loading up to a displacement of 60mm up to 200mm with a speed of 0,1mm/s.The test setup was shown in Figure 2.

3. Finite element model for RCS hybrid joint by ABAQUS

ABAQUS is a powerful numerical tool used for component and system modeling and finds application in various fields. It is used to solve multi-degree and multiphysics transient problems. ABAQUS has several built-in models to predict the behavior of materials as well as the provision to add user defined models. The program offers a wide range of options regarding element material types, behavior numerical and solution controls, as well as graphic user interfaces, automeshers, and sophisticated post-processors and graphics to speed the analyses[2]. In this article, this commercial software is employed to develop reliable three-dimensional finite element model for the hybrid steel-concrete specimens of the experimental program.



Figure 5. Numerical-experimental comparison of load-drift curve

a) Selection of finite element type and meshing

Because of the symmetry of thespecimen geometry, support conditions and loading, only half specimen is modelled withthe purpose of saving the computing. Each component of specimens consisted of concrete column, reinforcing rebars, steel beam, embedded steel profile and headed studs are modelled separately and assembled to produce the complete specimen model. The reinforced concrete column, the steel beam, the embedded steel profile were modelled by solid C3D8R element and T3D2 elements were chosen for the reinforcing bars (shown in Figure 3). In order to achieve the reliable results, the fine mesh was created in the connection zone. The mesh size depends on each element, each different increment and is from about 5mm to about 50mm.

b) Material modeling

In finite element model, concrete needs to be modelled with the Concrete Damaged Plasticity (CDP) parameters. The value of these parameters found out in articles of [3], [4], [5], [6] and [7] can be shown in Table 1. The uniaxial stress-strain curve of concrete in compressive and tensile behavior with two uniaxial damage variables in tension and compression can be determined by Eurocode 2 [8] and by Kratzig and Polling (2004) [9] (shown in Figure 4). These two uniaxial damage variables in compression and tension are specified in the options "Concrete Compression Damage" and "Concrete Tension Damage" in ABAQUS. The Poisson's ratio of concrete is taken equal to 0,2.

Table 1. The Concrete Damaged Plasticity in ABAQUS

Dilation angle	Eccentricity	f _{b0} / f _{c0}	к	Viscosity paramater	
36	0.1	1.15	0.6667	0.01	

The Von-Mises yield criterion with isotropic hardening rule is used for modeling the structural steel included steel beam and encased steel profile, the reinforcement and theheaded studs connected to the steel profile. In ABAQUS, the yielding stress and the elastic modulus are taken equal to 460 MPa and 210000 MPa for structural steel, respectively. For the reinforcing steel bar and headed studs, these parameters are taken equal to 500 MPa for the yield stress and 200000 MPa for the Young Modulus. For simplicity, the elasticperfectly plastic model is used for the reinforcements and the elastoplastic model with hardening is considered for the structural steels.

Table 2. Numerical-experimental comparison of the initial stiffness and the applied loads at 4% drift

	Applied load at 4% drift			Initial stiffness			
Specimen	Experimental Numerical Error (kN) (kN) (%)		Error (%)	Experimental (kNm/rad)	Numerical (kNm/rad)	Error (%)	
HJS1	1011.04	1070.52	5.88	213.91	221.89	3.73	
HJS2	1076.16	1146.19	6.51	215.98	226.41	4.83	
HJS3	1114.43	1149.92	3.18	303.03	311.26	2.72	
HJS4	1135.56	1189.42	4.74	345.42	349.21	1.10	



Figure 6. Comparison between crack pattern and damage plastic zone in ABAQUS



Figure 7. Location of the rosettes R1, R2, R3 and the strain gage J3

c) Interaction conditions between components, boudary conditions and loading

In addition, contact interactions between components play an important role in the specimen behavior, especially for the composite models. In this study, the reinforcing bars such as vertical longitudinal bars and stirrups are fully anchored in concrete so that embedded constraint method can be used for the interaction between rebars and concrete surrounding. For the interaction between concrete column, encased steel profie and shear studs, the general-self contact elements (available in ABAQUS library) are chosen to model the interaction between these components. The extremities of column is restrained in both vertical and horizontal directions by means of hinges. As mentioned before, symmetric of the specimen is exploited and only half of specimen can be modelled. Instead of applying a force at the steel beam end, a vertical displacement is applied to each node of the end cross-section of the steel beam.

4. Validation of the numerical results by experimental test

In order to validate the accuracy of the finite element model, four test specimens weremodelled. The results obtained in the numerical analysis, in terms of load-drift responses of the stresses at several points, were compared with the results obtained in the experimentaltests in the same terms. As can be seen in Figure 5 and Table 2, the numerical results were in good agreement with the experimental ones, both in terms of initial stiffness and ultimate loads. The initial stiffness can be defined as the intersection point between the initial tangent at the beginning of the joint moment-joint rotation curve with the slope of kjand the tangent in the inelastic domain presented by the slope of kj=10. It can be noticed that the initial stiffness obtained in the numerical analysis is higher than the one obtained in the experimental tests. This difference appears due to the fixing set between the test specimen and the supports.If the results obtained in the numerical analysis andin the experimental tests are compared at the limit stage, it can be observed that the values of the ultimate forces and ultimatedisplacements are quite close for all tested elements.

Four main types of cracks were observed from the experimental tests: (1) horizontal cracks under the beam flange; (2) diagonal shear cracks in the shear panel; (3) vertical cracks below the steel beam bottom flange; and (4) splitting cracks due to loss of adhesion between reinforcement and concrete. Figure 6 shows three types of cracks (first, third and fourth ones) observed from the experimental test and damage plastic zones observed from the numerical model by ABAQUS. The location of cracks and damage plastic zones and also the value of applied load corresponding to their appearance time are quite similar in all specimens. In addition, in order to compare the behavior of the encased steel profile and stirrups with the experimental results, we look at the Von Mises stress evolution of the three points where the rosettes R1, R2 and R3 were pasted and the point of the strain gage J3 (shown in Figure 7).

Table 3 presents the numerical-experimental comparison of the applied loads leading to different yielding and the drifts corresponding to different component strength: steel web panel in tension; steel web panel in shear; steel web panel in compression; and second yielded stirrup. The error between experimental and numerical is from 0.68% to 12,12%. The sequence of yielding appearance in steel profile is also similar for all specimens. Good agreement between the numerical study and experimental test can be observed.

Due to all previous comparison results between experimental and numerical study, they mean that the numerical analysis by ABAQUS can be a reliable method to predict the exterior RCS hybrid joint behavior.







Figure 9. Plastic bending moment and initial stiffness in cases of different anchorage length

5. Parametric studies for novel RCS hybrid joint

Using the 3D FE model which was successfully validated against experimental results of the studied RCS joint, a set of parametric studies was undertaken to understand thebehavior of the joint as the components of the joint varied. The goal of this parametric study is to find out the configuration of the steel part that leads to the better performance of the beam-column joint. Therefore, the geometrical properties of the beam and the RCcolumn are unchanged. The behavior of the joint is firstly investigated for the change of the length of encased profile. Because the height of steel beam is 478mm, the first value of encased steel profile's length is chosen from 500mm to the maximum of 1500mm. Let consider the

parametric study in case of the concrete class of C40 with the differentanchorage length. Then, the influence of the concrete class on the joint response s studied. In addition to the case of 1m and 1,5m anchorage length which are presented above, five other cases are considered: Le= 0,5m, Le= 0,6m, Le= 0,7m, Le= 0,8m and Le= 1,2m. Corresponding to each case of anchorage length, four concrete class areconsidered: C30, C40, C50 and C60. The input values of material have been taken from the Eurocode standard.

As can be seen in Figure 8 and Figure 9, the global behavior keeps almost unchanged when Le is greater than 80 cm. In the opposite side, the different behavior between the cases of the anchoragelength that is less than 80cm

Table	3	- P	Numerica	I-experimental	comparison	ot	the yielding time	
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		Applied load			Drift			
	Specimen	Experimental	Numerical	Error	Experimental	Numerical	Error	
		(kN)	(kN)	(%)	(kN)	(kN)	(%)	
	HJS1	633.4	574.3	-9.33	1.79	1.54	-14.0	
Column web	HJS2	645.3	652.7	1.15	1.81	1.78	-1.66	
panel in tension	HJS3	668.8	639.3	-4.41	1.88	1.61	-14.4	
	HJS4	683.7	696.5	1.87	1.87	1.74	-6.95	
Column web panel in shear	HJS1	844.9	830.8	-1.67	2.53	2.43	-3.95	
	HJS2	878.7	945.0	7.55	2.55	2.76	8.24	
	HJS3	871.4	893.2	2.50	2.51	2.39	-4.78	
	HJS4	835.7	937.0	12.12	2.31	2.44	5.63	
	HJS1	825.6	805.8	-2.40	2.45	2.33	-4.90	
Column web	HJS2	969.3	962.7	-0.68	3.10	2.83	-8.71	
compression	HJS3	889.4	924.1	3.90	2.44	2.50	2.46	
	HJS4	960.0	991.0	3.23	3.13	2.62	-16.3	
	HJS1	1017	1040.0	4.32	3.68	3.91	6.25	
Yielding of	HJS2	1118	1218.0	9.44	5.54	4.11	-25.8	
J3	HJS3	1131	1173.2	3.73	4.84	5.45	12.6	
	HJS4	1251	1272.3	1.70	6.06	6.89	13.7	

can be observed. It can be explained that the encased steelprofile can be considered to be totally anchored into the RC column in cases of lengthmore than 80cm. Therefore, the behavior of the hybrid joint can be considered similarlyto the composite joint.Furthermore, it is observed that the stiffness of the joint is not much influenced by the anchorage length.

For the encased steel profile, the similar first yielding point can be found at the location of the point R1 in all specimens. It is noted that the yield stress at the point R1 corresponds to the yielding of the steel web panel in tension and this observation is also found in the experimental test. After that, the point R2 (web panel in shear) and R3 (web panel in compression) are the next ones reached to the yield stress. Figure 10 shows the bending moment corresponding to the yield stress at the locations of three point R1, R2, R3 and two first yielding stirrups in cases of different anchorage length. The quite similar behavior for the bending moment and the sequence of yielding appearance can be collected with the differences of anchorage length. The resistance of steel web panel almost increases followed by the increase of anchorage length of encased steel profile.For the stirrup stresses, two stirrups below the steel beam bottom flange yieldedfirst because of the high compressive pressure caused by the rotation of the steel beam. As can be seen, the stress of the stirrupsbelow the steel beam depends on the anchorage length of the encased steel profile.

As can be seen in Figure 11, the global behavior of the joint is much influencedby the concrete class in case of the anchorage length which is less than 80cm. When thelength is greater than 80cm, the global behavior seems to be unchanged in cases of different concrete class. The resistance of RCS joint improves with the higher concrete class. Theresult for the initial stiffness shows that in all cases of the anchorage length, the joint initialstiffness is dependent on the concrete class. However the plastic bending moment is notmuch influenced by the different concrete class, especially for the anchorage length which is greater than 80cm.

Conclusions

In this article, a numerical study using ABAQUS software was conducted and its results were compared with the experimental tests for novel exterior RCS hybrid joint at the Structures Laboratory of INSA Rennes. After validating the suitable and reliable results, a set of parametric studies were conducted to investigate the influence of the anchorage length of the encased steel profile and the influence of the concrete class. Due to the previous resultes in this article, the following conclusions can be drawn:



Figure 10. Bending moment corresponding to the yield stress in cases of different anchorage length





Figure 11. Plastic bending moment and initial stiffness in cases of different anchorage length

for promoting economic, cultural and social growth. Furthermore, increasing road network has a great influence on the natural environment, society and the economy. The requirements for provinces and countries are to research and direct the development of road transport in a socioeconomically sustainable and effective manner. The article's study findings were based on a SWOT analysis to identify strengths and weaknesses, as well as challenges

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and possibilities for developing the Dien Bien province's road transport system. After that, offer some solutions to to overcome the flaws, enhance the strengths and possibilities for local road network development. It can be stated that the above solutions, if implemented properly, will contribute to the development of road network and create circumstances for the socioeconomic development of Dien Bien province./.

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- The numerical results were in good agreement with the experimental ones, both in terms of initial stiffness and ultimate loads.

- The numerical analysis by ABAQUS can be a reliable method to predict the exterior RCS hybrid joint behaviorin monotonic loading.

- For anchorage length beyond 80cm, the joint stiffness, the plastic bending moment and the initial stiffness remain unchanged.

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- The joint resistance improves with higher concrete class for anchorage length below 80cm. The latter remain unchanged for the anchorage length greater than 80cm. The plastic bending moment is not much affected by the difference of the concrete class while the joint initial stiffness dependent on the concrete class./.

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