# STUDY OF SIZE CONTROLLED SYNTHESIS AND CHAACCTERISTIC OF MANGANESE (III) OXIDE NANOPARTICLE

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# TÓM TẮT

# TỔNG HỢP VÀ NGHIÊN CỨU TÍNH CHẤT CỦA HẠT MANGAN (III) OXIT Ở CÁC KÍCH THƯỚC NANO KHÁC NHAU

Bài báo trình bày nghiên cứu sử dụng phương pháp sol-gel có sử dụng các chất phụ gia hữu cơ để tổng hợp nano  $Mn_2O_3$ . Đã tiến hành nghiên cứu ảnh hưởng của nồng độ chất phụ gia hữu cơ (axit xitric và SDS (sodium dodecyl sulfate)) và nhiệt độ nung đến kích thước của sản phẩm nano tạo thành. Các sản phẩm tạo ra đều được xác định các tính chất vật lý dựa trên phổ XRD, EDS và hình ảnh SEM. Kết quả cho thấy, khi nồng độ của axit xitric tăng dần từ 0.5M đến 4.0M thì kích thước của nano  $Mn_2O_3$  tạo thành giảm dần và đồng đều hơn, trong khi nồng độ của SDS (0.5M - 2.0M) gần như không ảnh hưởng đến kích thước của nano  $Mn_2O_3$ . Hình ảnh SEM cũng cho thấy ảnh hưởng của nhiệt độ nung đến kích thước hạt nano  $Mn_2O_3$ , trong đó sản phẩm nung ở 600°C được xem là tối ưu hơn so với nung ở 500°C hay 700°C. Như vậy, việc tổng hợp nano  $Mn_2O_3$  với các kích thước khác nhau (trong khoảng 50nm đến 400nm) có thực hiện dễ dàng dựa vào việc thay đổi nồng độ của axit xitric hay nhiệt độ nung. Do tính chất vật lý của các vật liệu nano thay đổi phụ thuộc vào kích thước hạt, nên việc tạo ra nano  $Mn_2O_3$  ở các kích thước khác nhau có thể giúp mở rộng hơn các ứng dụng của vật liệu này trong công nghệ nano cũng như công nghệ vật liệu.

### 1. INTRODUCTION

Manganese oxides are important materials and have many applications in many fields such as catalysis, electrodes, high-density magnetic storage media, ion exchangers, sensors, molecular adsorption, and electronics [1-5]. Particularly Mn<sub>2</sub>O<sub>3</sub> is a very important material extensively used in catalysis, gas sensors, electrochromic films, battery cathodes, heterogeneous catalytic materials and magnetic materials [6,7]. It has been widely used for the preparation of Li-Mn-O electrodes for rechargeable lithium batteries and for soft magnetic materials such as manganese zinc ferrite, which is applicable as magnetic cores in transformers for power supplies [8].

Mn<sub>2</sub>O<sub>3</sub> nanoparticles have prepared by various methods like surfactant-mediated synthesis, thermal decomposition, polymermatrix assisted synthesis and spravpyrolysis [9,10]. Some of the above methods suffer from the difficulty in sizehomogeneity and well dispersion of Mn<sub>2</sub>O<sub>3</sub> nanoparticles. Recently, the strategy of using organic templates or additives to control the nucleation, growth, and alignment of inorganic particles has been widely applied to the bio-mimetic morphogenesis of inorganic materials with complex forms [11]. In this method organic additives are used as emulsifiers. The main advantage of this method is lowering the calcination temperature [12]. Moreover, the rapid evolution of a large volume of gases during the annealing process of the method cools the product immediately, limits the occurrence of agglomeration due to the aggregation of small particles under high temperature, thus leading to nanocrystalline powders [13,14]. In spite of those advantages, an intensive study for the synthesis of Mn<sub>2</sub>O<sub>3</sub> nanoparticle using this method has been not performed - for our best knowledge until now.

Here, we demonstrates a sol-gel method using the various concentration of SDS or citric acid as organic additives for size controlled  $Mn_2O_3$  nanoparticle preparation. Annealing temperature was also investigated at 500 to 700 °C. The characterization of final samples by XRD and EDS revealed high purity, had cubic phase structure and chemical formular is  $Mn_2O_3$  as expected. Significantly, results show clearly the effect of citric acid concentration on  $Mn_2O_3$  nanoparticle size, the increase of citric acid concentration leads to the decrease of nanoparticle size. Whereas, it was not found any influence of SDS concentration on the size of prepared  $Mn_2O_3$  nanoparticle products. Furthermore,  $600^{\circ}C$  was found to be the best annealing temperature in this study. Altering the citric acid concentration or annealing temperature allows us to achieve  $Mn_2O_3$  nanoparticles with different sizes, this might open new applications of obtained matterials in nanotechnology field.

### 2. EXPERIMENTAL AND MATERIALS

Manganese nitrate, citric acid, sodium dodecyl sulfate (SDS), were purchased from Sigma-Aldrich supplier. Double distilled (DD) water was used as the solvent throughout the experiment.

# 2.1. Characterization Methods

The crystal structure of  $Mn_2O_3$ nanoparticles was analyzed by a Rich Siefert 3000 diffractometer with Cu-K $\alpha$ 1 radiation ( $\lambda = 1.5406$  Å). The morphology of the materials was analyzed by SEM HITACHI SU6600 scanning electron microscopy respectively.

# 2.2. Synthesis of Mn<sub>2</sub>O<sub>3</sub> Nanoparticles

was  $Mn_2O_3$ prepared thermal by decomposition of manganese citrate/manganese dodecyl sulfate. The manganese citrate/manganese dodecyl sulfate was prepared by reacting aqueous solutions of 1 M manganese nitrate with citric acid (0.5 - 4 M)/sodium dodecyl sulfate (SDS) (0.5 - 2 M). The obtained suspension was firstly incubated at 60 °C

for overnight, then 200 °C for 3 h and then finally calcined at high temperature (500 - 700 °C) for 5 h. The obtained manganese

oxide nanoparticles are characterized by XRD, EDS and SEM. 3. RESULTS AND DISCUSSIONS



Figure 1: XRD pattern of the Mn<sub>2</sub>O<sub>3</sub> nanoparticles prepared at 600 °C.

**Figure 1** shows the XRD patterns of  $Mn_2O_3$  nanoparticles prepared by using (a) 1M citric acid and (b) 1M SDS as organic additive at 600 °C. The XRD parttens clearly indicate that manganese oxides have cubic phase structure in the both preparation methods, the peak positions (20 = 23.14°, 32.96°, 38.24°, 45.17°, 49.36°, 55.19° and 65.80°) and relative intensities

obtained for the  $Mn_2O_3$  are entirely consistent with the previous reports [8], identifying it as  $Mn_2O_3$  with a cubic structure and cell constant a = 9.4146 A. The XRD results also implies the sol-gel method using either citric acid or SDS as organic additives is suitable for preparing  $Mn_2O_3$  nanoparticle.



*Figure 2: EDS spectrum of Mn*<sub>2</sub>O<sub>3</sub> *nanoparticle calcinated at 600 °C in 1M citric acid* 

EDS spectrum of  $Mn_2O_3$  nanoparticle calcinated at 600 °C in 1M citric acid was also investigated in the area (the red box of SEM) shown with the spectrum in **Figure 2**. The EDS spectrum indicates both manganese and oxygen signatures. By the integrating area of Mn and O peaks, the atomic ratio of Mn:O is ca. 2:3, consistent with the previous result of the XRD partten in the **Figure 1** for the chemical formular of  $Mn_2O_3$ . In addition, there was no impurities were found in EDS spectrum of mentioned sample. The EDS spectrum of  $Mn_2O_3$  nanoparticle synthesized by using 1M SDS as organic additive also exposed the exact same partten with that of sample prepared by using 1M citric acid.



Organic additive concentration increase

*Figure 3:* SEM image of Mn<sub>2</sub>O<sub>3</sub> nanoparticles prepared in the various concentrations of organic additives: a) 0.5 M SDS; b) 1.0 M SDS; c) 2.0 M SDS; d) 0.5 M citric acid; e) 1.0 M citric acid; f) 2.0 M citric acid; and g) 4.0 M citric acid, calcinated at 600 °C.

Figure 3 shows the SEM images of Mn<sub>2</sub>O<sub>3</sub> nanoparticles synthesized in the various concentrations of either SDS (Fig. 3a-c) or citric acid (Fig. 3d-g) as organic additives and calcinated at 600 °C. As the concentration of SDS was varied from 0.5 to 2.0 M, the size of  $Mn_2O_3$ Μ nanoparticles was not observed any alteration (~ 350 nm) (Fig. 3a-c). The limited solubility of SDS prevented us performing experiment with the higher concentration of SDS, thus it was imposible to obtain the nanoparticle product of 4.0 M SDS, this was also another limitation of SDS for using as organic additive. Figure 3d-g shows the effect of citric acid

concentration on the size of Mn<sub>2</sub>O<sub>3</sub> nanoparticles. Since the concentration of citric acid increases in the range of 0.5 M and 4.0 M,  $Mn_2O_3$  nanoparticle size decreases significantly (from ~250 nm to  $\sim$ 50 nm), and much smaller than Mn<sub>2</sub>O<sub>3</sub> nanoparticles synthesized by using SDS as organic additive. Moreover, shape and size of nanoparticle product prepared with high concentration of citric acid (4 M) appears to be more uniform and fine spherical particles. This might account for the formation of citriate complexes with metalic cations which effectively keeps the constituent metalic cations dispersed homogeneously and thus makes the

formation of nanoparticles type easier [11, 12]. We also tried to increase citric acid up to saturated concentration ( $\sim 5 \text{ M}$  at 60 °C), the nanoparticle size of Mn<sub>2</sub>O<sub>3</sub>, however, appeared not to decrease any more. Thus, 4

M citric acid concentration could be the optimal concentration of an organic additive for preparing  $Mn_2O_3$  nanoparticle with the size of ~ 50 nm.



### Annealing temperature

Figure 4: SEM images of  $Mn_2O_3$  nanoparticle prepared at various annealing temperature (500-700 °C).

The effect of annealing temperature was also investigated, the results are showed in the Figure 4. In this experiment, Mn<sub>2</sub>O<sub>3</sub> nanoparticle was prepared at three different annealing temperatures (500, 600 and 700 °C) with 4.0 M citric acid as organic additive. When annealing temperature changes, the size and morphology of obtained nanoparticle products also vary significantly. Particularly, the best result was achieved at the annealing temperature of 600 °C, while product obtained at 700°C shows the biggest size. The shape of product obtained at 500 °C shows less uniform than that at 600 °C. This would be accounted for the different rate of oxidation reaction and gasses release. While, the biggest size of nanoparticle at 700 °C could resulted in the agglomeration of small particles under high temperature [13,14]. Thus, 600 °C could be considered as an optimal temperature for the preparation of Mn<sub>2</sub>O<sub>3</sub> nanoparticle via sol-gel method.

In conclusion, we demonstred conditions for the size-controlled synthesis of  $Mn_2O_3$ 

nanoparticle. The experiments exploited either SDS or citric acid with various concentration as organic additives, the effect of annealing temperatures was investigated as well. Products was then characterized by XRD, EDS and SEM. The result clearly showed the effect of citric acid concentration on the size of obtained  $Mn_2O_3$  nanoparticle, while this was not found as changing concentration of SDS. The result also indicated that 600°C seemed to be best temperature for annealing comparing with 500°C and 700°C. The method allowed us to synthesis Mn<sub>2</sub>O<sub>3</sub> nanoparticle with size of ca. 50 nm and also the bigger sizes. For nanomatterials, the size could determine properties of the matterial, this might promise various applications of Mn<sub>2</sub>O<sub>3</sub> nanoparticles in the field of nanotechnology.

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XÁC ĐỊNH ĐỒNG THỜI As (III), As(V), MONOMETHYLARSONIC ...... (tiếp theo tr. 324)

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