# DETERMINATION OF LOCATION AND NUMBER OF BRACES FROM TOWER CRANE TO CONSTRUCTION BUILDING 

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#### Abstract

This study focuses on the performance of tower crane considering the brace from the basic tower to the building. Using specialized Finite Element Method (FEM) software to calculate and design steel structure of tower crane; determining the number and erection position of steel braces from the basic tower to the building. Thereby, assessing the safety level as well as the working ability of the tower crane. Then make comments, reviews and suggestions for similar structures.


Keywords: Tower crane; brace; steel structure; basic tower; specialized software.

## 1. Steel structure of tower crane

### 1.1. Structural parts and calculation parameters of tower cranes



Fig. 1. Main structural parts of tower crane.

[^0]In terms of structure, the tower crane has a stationary part (the basic tower section) and a rotating structure (rotating plate, lift lever, suspension rod, ballast block, tower top, cabin...). The position and shape of major cranes are shown in Fig. 1 [2, 3].


Fig. 2. Diagram of the technical characteristics of a tower crane.
The basic specifications of tower cranes are shown in Fig. 2, here:

- Maximum lifting height when the crane is linker to the building: $\mathrm{H}_{\max }(\mathrm{m})$;
- Maximum lifting height when the crane is free standing: $H_{t d}(m)$;
- Smallest reach: $\mathrm{R}_{\min }(\mathrm{m})$;
- Greatest reach: $\mathrm{R}_{\max }(\mathrm{m})$;
- Reach: Ra1 (m);
- Reach: $\mathrm{R}_{\mathrm{a} 2}$ (m);
- Maximum lifting capacity corresponding to reach from $R_{\min }$ to $R_{a}$;
- Minimum lifting capacity corresponding to reach $\mathrm{R}_{\max }$.


### 1.2. Brace the tower crane to the building structure

During operation, the basic tower can be fitted with column segments to gradually increase the working height of the crane. Meanwhile, the base structure of the tower will become less stable, when operating, it will easily cause large displacement, which can lead to structural damage, even crane collapses. To solve this problem, it is common to design steel braces to link the base of crane tower to the building. The brace position is usually located at the floor (or hard wall) of the building [2, 3].

Gradually raising the tower body height is done in the active tower crane stage. To increase the height of the tower body, an amplifier burner with an interlocking dualcombustion type is used, the shell of this dual-burning is a hydraulic jack system (4-jack 4 -angle) with piston stroke equal to the height of one basic tower. Basic towers are usually made into sections that are similar in shape and size for interchangeability.

When the crane has many brace to the base of the tower with the structure, the sequence is calculated from bottom to top. That means solving the problem with 01 brace first, brace 02 is placed and checked after there is brace 01 ; brace 03 is selected after having brace $01,02 \ldots$ after being calculated, selected will always be fixed at that position [2, 3].

## 2. The problem of designing tower crane braces

### 2.1. Problem 1: Calculating the height of crane $\left(H_{t d}\right)$ when free standing crane

This $\boldsymbol{H}_{\boldsymbol{t} \boldsymbol{d}}$ height has important implications in the actual erection and operation of the tower crane. Specifically, if the crane operates independently (there is no adjacent building to brace to), it is not allowed to install the crane with working height: $\boldsymbol{H}_{L V}>\boldsymbol{H}_{t d}$; While installing the crane to support the construction of the project, but the working height of the $\boldsymbol{H}_{\boldsymbol{L} V}<\boldsymbol{H}_{t d}$, the crane is not braced to
 the project.

Determining $\boldsymbol{H}_{t \boldsymbol{t}}$ is not too complicated, but requires calculating and comparing results many times, and having a scientific and reliable assessment tool.

### 2.2. Problem 2: Determining the number, the height of braces ( $H_{\text {neol }}, H_{\text {neo } 2,} \boldsymbol{H}_{\text {neo }} \ldots$...) and the corresponding working height $\left(H_{\max }, H_{\max 2}, H_{\max 3} \ldots\right.$ ) when the Basic tower section is braced to structure building

The calculation of the number of braces, the brace position from the basic tower to
the building, is of great significance. It helps to confirm the safety of the tower crane during use, in addition to help save time and construction costs.

From the design parameter of the project, determine the requirements for the maximum working height of the crane ( $\boldsymbol{H}_{L V \max }$ ), this is an important parameter in calculating the number and position of steel braces. The number of braces of the base of the tower on the structure depends on the actual working height of the tower crane $\left(\boldsymbol{H}_{L V}\right)$. In the design software, the brace will be shown as stiff support links, located at the corresponding brace positions on the tower base. The elevation of the brace is selected according to the floor level of the building. Place braces at each floor level, declare the link on the base of the tower. Turn the tower foot height to increase with each burn, calculate internal force, displacement of the tower crane structure, then inspect, evaluate, choose the brace option for $\boldsymbol{H}_{L V}$ the highest value. Compare the $\boldsymbol{H}_{\boldsymbol{L} V}$ of the calculations, to find out the most beneficial brace position (the position for the largest height while ensuring the safety of the tower crane structure). After selecting $\boldsymbol{H}_{\text {neol }}, \boldsymbol{H}_{\text {maxi }}$, if $\boldsymbol{H}_{\text {max }}<\boldsymbol{H}_{\text {LVmax }}$, arrange additional braces (2 ${ }^{\text {nd }}, 3^{\text {th }} \ldots$ ).

### 2.3. Load cases and load combination

Tower crane design load cases depending on properties and functions, are arranged into groups (43 groups) [2], with names and properties as described in Table 1.

Table 1. (Extract) groups of basic loads when calculating tower crane structures (43 groups)

| No | Group |  |
| :---: | :---: | :--- |
| 0 | Static load | The weight of the structure itself and the parts on it |
| 1 | QR1 | Load due to the lift is within reach R1 |
| 2 | QR2 | Load due to the lift is within reach R2 |
| 3 | QR3 | Load due to the lift is within reach R3 |
| 4 | QRT3 | Load due to the lift is within reach R3 (try load) |
| 5 | QR4 | Load due to the lift is within reach R5 |
| 6 | QR5 | Load due to the lift is within reach R5 |
| 7 | QR6 | Load due to the lift is within reach R6 |
| 8 | QR7 | Load due to the lift is within reach R7 |
| $\ldots$ | $\ldots$ | $\ldots$ |
| 40 | LTR6 | Load due to the centrifugal force of the rotation of the lifting object at R6 |
| 41 | LTR7 | Load due to the centrifugal force of the rotation of the lifting object at R7 |
| 42 | LTQ | Load due to the centrifugal force of the rotation of the boom and its components |

The load combination, which is formed from basic load groups and depends on the problem form $[4,5,6]$, has 24 combined loads as follows:

Table 2. Load combinations excluding large strain (24 combinations groups)

| Name | Combination case | Combined component |
| :---: | :--- | ---: |
| TH1 | Working status without the lift wind at the range R1 | $\gamma \cdot(0+1+27+28+35)$ |
| TH2 | Working status without the lift wind at the range R2 | $\gamma \cdot(0+2+27+29+36)$ |
| TH3 | Working status without the lift wind at the range R3 | $\gamma \cdot(0+3+27+30+37)$ |
| TH4 | Working status without the lift wind at the range R4 | $\gamma \cdot(0+4+27+31+38)$ |
| TH5 | Working status without the lift wind at the range R5 | $\gamma \cdot(0+5+27+32+39)$ |
| TH6 | Working status without the lift wind at the range R6 | $\gamma \cdot(0+6+27+33+40)$ |
| TH7 | Working status without the lift wind at the range R7 | $\gamma \cdot(0+7+27+34+41)$ |
| TH8 | The lift is at R1, the wind is parallel to the lift lever | $\gamma \cdot(0+1+27+28+35)+10+12$ |
| TH9 | The lift is at R2, the wind is parallel to the lift lever | $\gamma \cdot(0+2+27+29+36)+10+13$ |
| TH10 | The lift is at R3, the wind is parallel to the lift lever | $\gamma \cdot(0+3+27+30+37)+10+14$ |
| TH11 | The lift is at R4, the wind is parallel to the lift lever | $\gamma \cdot(0+4+27+31+38)+10+15$ |
| TH12 | The lift is at R5, the wind is parallel to the lift lever | $\gamma \cdot(0+5+27+32+39)+10+16$ |
| TH13 | The lift is at R6, the wind is parallel to the lift lever | $\gamma \cdot(0+6+27+33+40)+10+17$ |
| TH14 | The lift is at R7, the wind is parallel to the lift lever | $\gamma \cdot(0+7+27+34+41)+10+18$ |
| TH15 | The lift is at R1, the wind is perpendicular to the lift lever | $\gamma \cdot(0+7+27+34+41)+11+19$ |
| TH16 | The lift is at R2, the wind is perpendicular to the lift lever | $\gamma \cdot(0+7+27+34+41)+11+20$ |
| TH17 | The lift is at R3, the wind is perpendicular to the lift lever | $\gamma \cdot(0+7+27+34+41)+11+21$ |
| TH18 | The lift is at R4, the wind is perpendicular to the lift lever | $\gamma \cdot(0+7+27+34+41)+11+22$ |
| TH19 | The lift is at R5, the wind is perpendicular to the lift lever | $\gamma \cdot(0+7+27+34+41)+11+23$ |
| TH20 | The lift is at R6, the wind is perpendicular to the lift lever | $\gamma \cdot(0+7+27+34+41)+11+24$ |
| TH21 | The lift is at R7, the wind is perpendicular to the lift lever | $\gamma \cdot(0+7+27+34+41)+11+25$ |
| TH22 | The state does not work, wind storm | $0+26$ |
| TH23 | Static load test state at range R3 | $0+4$ |
| TH24 | Static load test state at R7 range | $0+7$ |

The factor $\gamma$ is chosen from 1.00 to 1.20 depending on the lifting equipment group.

### 2.4. Specialized software CraneVN

CraneVN is specialized software for design and calculation of tower crane steel structures according to TCVN. This is the software designed and programmed by the authors: Tran Nhat Dung (Le Quy Don Technical University), Pham Quang Dung, and Duong Truong Giang (National University of Civil Engineering).

This article was done with the help of a Finite Element Method (FEM) software called CraneVN [1]. This is the specialized software for the calculation of tower crane steel structures according to the spatial model. The program is designed for the purpose of handling design problems and test problems of tower crane. CraneVN has a Vietnamese interface with Menu and Toolbar system, capable of generating data quickly. All figures and results from CraneVN can be displayed in graphic format, can easily save file or print. CraneVN is used to survey the numerical test problem in item 3
below. CraneVN is used for numerical test problem in item 3 below [2, 4].

## 3. Numerical test determines the number and placement of braces

### 3.1. The figures describe tower cranes and construction works



Fig. 3. Calculation parameters of tower cranes.
a) Description of calculation parameters of tower cranes: Tower crane has a maximum reach of 48 m . When braced to the structure, the maximum lift when the reach of $\boldsymbol{R}_{\text {min }}$ is 6 tons; when the $R_{\max }$ is 1.4 tons. Each tower base has a height of $\mathbf{\Delta H}=1.226 \mathrm{~m}$. Crane steel, which is high strength steel, has a strength limit $\left[\sigma_{\mathrm{gh}}\right]=4100 \mathrm{kG} / \mathrm{cm}^{2}$. For more descriptions of the crane, see Fig. 3.
b) Description of construction works: The construction work is a 24 floors building, 02 basements, the complete height is about 82 m above the ground. Of which: 1st floor: 5.70 m high; Floor $2 \div 24$ (high $3.3 \mathrm{~m} /$ floor); Total height of the whole house: $5.7+23 * 3.3=81.6 \mathrm{~m}$. With such a building height, the maximum crane height will be $\boldsymbol{H}_{\text {LVmax }} \approx 82+5=87 \mathrm{~m}$.
c) Describe the problems to be solved: With the above works, the initial construction phase of the work, the tower crane must exist in the state of self-standing. So we need to determine the maximum free standing height of a tower crane $\left(\boldsymbol{H}_{\boldsymbol{t} \boldsymbol{d}}\right)$.

When the tower crane increases gradually, it is necessary to brace the tower crane to the building. Brace position will be based on the floor level of the building and is selected so that the height of the crane's $\boldsymbol{H}_{L V}$ is maximum. In design calculation, with the help of specialized software, we will in turn place the bearing links at different positions (from low to high, equivalent to the height of the floors). At each test turn, change the height of the crane (starting from $\boldsymbol{H}_{t d}$ upwards), the height increase step is equivalent to 01 tower leg $(\Delta \mathrm{H}=1.226 \mathrm{~m})$. The calculation results after each test (for brace position) and calculation (for changing the height of the tower foot), will be calculated and compared to find the best brace position (i.e. brace position for maximum working height in all calculations).

When the work continues to rise, if the $\boldsymbol{H}_{L V}>\boldsymbol{H}_{\text {maxi }}$, it must arrange a second brace for the crane. Similarly, when $\boldsymbol{H}_{\boldsymbol{L} V}>\boldsymbol{H}_{\max 2}$, there must be a third brace for the crane. Determining the optimal position of brace 2, brace $3 \ldots$ is the same as calculating the position for brace 1 . The calculation will stop when the maximum working height of the crane exceeds the value of $\boldsymbol{H}_{\text {LVmax }}=87 \mathrm{~m}$ with current test project.

### 3.2. The order to solve the problems

Problem 1: Calculate the height of crane $\left(\boldsymbol{H}_{\boldsymbol{t} \boldsymbol{d}}\right)$ when free standing crane
Gradually increase the height of the foot of the tower until there is a certain element with a stress beyond the strength limit of steel ( $\left[\sigma_{g h}\right]=4100 \mathrm{kG} / \mathrm{cm}^{2}$ ). Stop calculating when the element with excess stress occurs $\left[\boldsymbol{\sigma}_{g} h\right.$ ]. The height of the calculation $(\mathrm{N}-1)$, is the height of the free standing $\boldsymbol{H}_{t d}$.

Problem 2: Determine the number and position of braces to connect the tower base with the building

- Problem 2(1): Determine $H_{\text {neol }}$ and $H_{\operatorname{maxl}}$ when the crane has 01 brace

Calculate the position of brace 01 placed on the basic tower so that the working efficiency of the structure is the best. The first test ( $\mathrm{N}=1$ ), starting with choosing $\mathrm{H}_{\text {neol }}=6.13 \mathrm{~m}$ (almost coinciding with the level of the $2^{\text {nd }}$ floor), at the calculation n , crane height $\boldsymbol{H}_{\text {maxI }}=\boldsymbol{H}_{\boldsymbol{t d} \boldsymbol{+} \boldsymbol{n} \times \boldsymbol{\Delta} \boldsymbol{H} \text {. Calculate displacement and internal force for the }}$ crane. Check the durable, displacement conditions of the crane, to determine the height: $\mathrm{H}_{\text {max }}$, of the current test ( N ).

Move to the next test $(\mathrm{N}=\mathrm{N}+1)$, increase the calculated height of brace $\boldsymbol{H}_{\text {neol }}$ by

01 floor (next floor); reset the calculation parameter $\mathrm{n}=1$, crane height:
 with the standard and with the previous test results, to find $\boldsymbol{H}_{\text {neol }}$ with maximum $\boldsymbol{H}_{\text {max }}$ result. Compare $\boldsymbol{H}_{\text {maxI }}>\boldsymbol{H}_{L V \max }=87 \mathrm{~m}$ if not, continue, calculate with $2^{\text {nd }}$ brace.

- Problem 2(2): Determine $H_{\text {neo } 2}$ and $H_{\max 2}$ when the crane has 02 braces

Proceed as with Problem 2(1) find $\boldsymbol{H}_{\text {neol }}$ and $\boldsymbol{H}_{\text {maxi }}$. Start by choosing $\boldsymbol{H}_{\max 2}=\boldsymbol{H}_{\max \boldsymbol{1}}+\Delta \mathrm{H}$. Selected brace position 1 will be fixed at elevation $\boldsymbol{H}_{\text {neol }}$. The $2^{\text {nd }}$ brace is considered from position $\boldsymbol{H}_{\text {neo }}=\boldsymbol{H}_{\text {neol }}+\Delta \mathrm{H}$. After calculating, check the condition: $\boldsymbol{H}_{\max 2}>\boldsymbol{H}_{L V \max }=87 \mathrm{~m}$ if not, continue to design, calculate the $3^{\text {rd }}, 4^{\text {th }}$ brace...

- Problem 2(3): Determine $H_{\text {neo }}$ and $H_{\max }$ when the crane has 03 braces

Do the same with Problem 2(2). Stop calculating if $\boldsymbol{H}_{\max 3}>\boldsymbol{H}_{\text {LVmax }}$. If not, then you must continue to calculate with the $4^{\text {th }}, 5^{\text {th }}$ brace...

### 3.3. Calculation results for problems

Problem 1: Calculate the height of $\boldsymbol{H}_{t d}$ at the state of free standing crane


Fig. 4. Result of displacement caused by load combination TH22 (Problem 1, trial 6).
Choose the starting height $\boldsymbol{H}_{t d 0}=40.10 \mathrm{~m}$, gradually increase the tower height by 01 basic section of the tower, $(\Delta \mathrm{H}=1.226 \mathrm{~m})$, for example, in turn n , choose:
$\boldsymbol{H}_{t d}=H_{t d 0}+\boldsymbol{n} \times \mathbf{1 . 2 2 6} \mathbf{~ m}$ then recalculate, check internal force and stress until some element has a stress exceeding the strength limit of steel ( $\left[\sigma_{g h}\right]=4100 \mathrm{kG} / \mathrm{cm}^{2}$ ), then stop calculating.

The results in Table 3 show that, with 06 test index, the self-standing height of the tower crane reached $\boldsymbol{H}_{t \boldsymbol{d}}=46.24 \mathrm{~m}, \boldsymbol{\sigma}_{\max }=4198.0>\left[\sigma_{g h}\right]=4100 \mathrm{kG} / \mathrm{cm}^{2}$. Therefore, we choose the limited self-standing height of tower crane as the height of the $5^{\text {th }}$ test, we take the self-standing height of tower crane as $\boldsymbol{H}_{t \boldsymbol{t}}=45.01 \mathrm{~m}$; Maxima horizontal displacement value of the top of the tower when the crane is standing by itself reaches 1540 mm . This value is used as a condition to control displacement in the next problem.

Table 3. Calculation result of self-standing height $H_{t d}$

| Test index | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ |
| ---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Height Htt (m) | 40.10 | 41.33 | 42.56 | 43.78 | $\mathbf{4 5 . 0 1}$ | $\mathbf{4 6 . 2 4}$ |
| $\sigma_{\text {max }}(\mathbf{k G / c m}$ <br> Location | 4027.2 <br> node 55 <br> (TH17) | 4027.2 <br> node 55 <br> (TH17) | 4027.2 <br> node 55 <br> (TH17) | 4027.2 <br> node 55 <br> (TH17) | $\mathbf{4 0 2 7 . 2}$ <br> node 55 <br> (TH17) | $\mathbf{4 1 9 8 . 0}$ <br> node 336 <br> (TH11) |
| Combination group <br> Maxima horizontal <br> displacement at the <br> top of the tower (mm) | 1151 <br> (TH22) | 1240 <br> (TH22) | 1335 <br> (TH22) | 1435 <br> (TH22) | $\mathbf{1 5 4 0}$ <br> (TH22) | $\mathbf{1 6 5 1}$ <br> (TH22) |

Note: Node 55 is of the lift lever; node 336 belongs to the basic tower section.
Problem 2(1): Determine $\mathrm{H}_{\text {neo }}$ and $\mathrm{H}_{\text {max }}$ when the crane has 01 brace

- Choose the brace position according to the floor level: The result from Problem 1 shows that the self-standing working height of the tower crane is $\boldsymbol{H}_{\boldsymbol{t d}}=\mathbf{4 5 . 0 1 1} \mathbf{~ m}$, this elevation will be selected as the minimum elevation when designing the $1^{\text {st }}$ brace. The $1^{\text {st }}$ brace elevation is from the $2^{\text {nd }}$ floor level ( 5.70 m ) to the floor with a height of about 35 m . Problem 2(1) can arrange tests at the brace positions as shown in Table 4.

Table 4. Elevation of brace position number 1 for the tests of Problem 2(1)

| No | Brace elevation $\mathrm{H}_{\text {neol }}(\mathrm{m})$ | Brace position at the building floor | Building floor level (m) | Note |
| :---: | :---: | :---: | :---: | :---: |
| I | 6.130 | $2^{\text {nd }}$ floor ( $1^{\text {st }}$ floor is 5m70 high) | 5.70 | Brace elevation $\mathrm{H}_{\text {neol }}$ is that of the node at the basic tower section with braced layout. Therefore, the brace elevation, may not be the same as the building floor levels. |
| II | 9.800 | $3^{\text {rd }}$ floor (2 ${ }^{\text {nd }}$ floor 3m30 high) | 9.00 |  |
| III | 12.260 | $4^{\text {th }}$ floor | 12.30 |  |
| IV | 15.938 | $5^{\text {th }}$ floor | 15.60 |  |
| V | 18.390 | $6^{\text {th }}$ floor | 18.90 |  |
| VI | 22.068 | $7^{\text {th }}$ floor | 22.20 |  |
| VII | 25.746 | $8^{\text {th }}$ floor | 25.50 |  |
| VIII | 29.424 | $9^{\text {th }}$ floor | 28.80 |  |
| IX | 31.876 | $10^{\text {th }}$ floor | 32.10 |  |
| X | 35.554 | $11^{\text {th }}$ floor | 35.40 |  |

At each test $(\mathrm{N}=\mathrm{I} \div \mathrm{X})$, the starting height of crane is always $\boldsymbol{H}_{\operatorname{maxI}}=45.01 \mathrm{~m}$.

For each test (N), perform n calculations, after each calculation, $\boldsymbol{H}_{\text {maxi }}$ increased by one burn $\boldsymbol{\Delta H}=1.226 \mathrm{~m}$. If the result of calculating $\boldsymbol{\sigma}_{\max }>\left[\boldsymbol{\sigma}_{g h}\right]$, or Maxima horizontal displacement $>1540 \mathrm{~mm}$, stop calculation. Then, $\boldsymbol{H}_{\operatorname{maxI}}$ is the best result of the N test.

With Problem 2(1) solving the problem find the appropriate brace position $\boldsymbol{H}_{\text {neol }}=35.554 \mathrm{~m}$, equivalent to the $11^{\text {th }}$ floor level of the building. Then, $\boldsymbol{H}_{\text {maxI }}=71.983 \mathrm{~m}$.

So we choose the $1^{\text {st }}$ brace layout is location on the $11^{\text {th }}$ floor, with the height of 35.554 m . This will be the input base for solving Problem 2(2) below.

Table 5. (Extract) calculation results of test index $(N=I \div X)$ of Problem 2(1)

| No | Test order | $\begin{gathered} \mathbf{H}_{\text {neo1 }} \\ (\mathbf{m}) \end{gathered}$ | $\begin{gathered} \mathbf{H}_{\text {max } 1} \\ (\mathrm{~m}) \\ \hline \end{gathered}$ | $\sigma_{\text {max }}\left(\mathrm{kG} / \mathrm{cm}^{2}\right)$ |  |  | Maxima horizontal displacement (mm) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Value | Location | Load Group |  |
| I | 1 | 6.13 | 45.011 | 4027.2 | 55 | TH17 | 1273 |
| 04 test order | 2 | 6.13 | 46.234 | 4027.2 | 55 | TH17 | 1369 |
|  | 3 | 6.13 | 47.460 | 4055.9 | 320 | TH11 | 1471 |
|  | 4 | 6.13 | 48.686 | 4041.6 | 323 | TH22 | 1578 |
| II | 1 | 9.800 | 45.011 | 4027.2 | node 55 | TH17 | 1046 |
| 08 test order | 7 | 9.800 | 52.367 | 4027.2 | node 55 | TH17 | 1523 |
|  | 8 | 9.800 | 53.593 | 4213.2 | node 328 | TH11 | 1739 |
| III | 1 | 12.260 | 45.011 | 4027.2 | node 55 | TH17 | 913 |
| 08 test order | 7 | 12.260 | 52.367 | 4027.2 | node 55 | TH17 | 1439 |
|  | 8 | 12.260 | 53.950 | 4027.2 | node 55 | TH17 | 1545 |
| IV | 1 | 15.938 | 45.011 | 4027.2 | node 55 | TH17 | 739 |
| 11 test order | 10 | 15.938 | 56.042 | 4027.2 | node 55 | TH17 | 1488 |
|  | 11 | 15.938 | 57.271 | 4027.2 | node 55 | TH17 | 1597 |
| V | 1 | 18.390 | 45.011 | 4027.2 | node 55 | TH17 | 639 |
| 13 test order | 12 | 18.390 | 58.497 | 4027.2 | node 55 | TH17 | 1523 |
|  | 13 | 18.390 | 59.723 | 4027.2 | node 55 | TH17 | 1634 |
| VI | 1 | 22.068 | 45.011 | 4027.2 | node 55 | TH17 | 503 |
| 15 test order | 14 | 22.068 | 60.949 | 4027.2 | node 55 | TH17 | 1469 |
|  | 15 | 22.068 | 62.175 | 4027.2 | node 55 | TH17 | 1577 |
| VII | 1 | 25.746 | 45.011 | 4027.2 | node 55 | TH17 | 388 |
| 16 test order | 15 | 25.746 | 64.627 | 4027.2 | node 55 | TH17 | 1521 |
|  | 16 | 25.746 | 65.853 | 4027.2 | node 55 | TH17 | 1632 |
| VIII | 1 | 29.424 | 45.011 | 4027.2 | node 55 | TH17 | 290 |
| 20 test order | 19 | 29.424 | 67.079 | 4027.2 | node 55 | TH17 | 1472 |
|  | 20 | 29.424 | 68.305 | 4027.2 | node 55 | TH17 | 1580 |
| IX | 1 | 31.876 | 45.011 | 4027.2 | node 55 | TH17 | 234 |
| 22 test order | 21 | 31.876 | 69.531 | 4027.2 | node 55 | TH17 | 1496 |
|  | 22 | 31.876 | 70.757 | 4027.2 | node 55 | TH17 | 1607 |
| X | 1 | 35.554 | 45.011 | 4027.2 | node 55 | TH17 | 161 |
| 24 test order | 23 | 35.554 | 71.983 | 4027.2 | node 55 | TH17 | 1436 |
|  | 24 | 35.554 | 73.209 | 4027.2 | node 55 | TH17 | 1544 |

- Problem 2(2): Determine $\mathrm{H}_{\mathrm{neo} 2}$ and $\mathrm{H}_{\max 2}$ when the crane has 02 braces

Do the same with Problem 2(1). Finding $\boldsymbol{H}_{\text {neo }}$ and $\boldsymbol{H}_{\text {max }}$, begins by choosing $\boldsymbol{H}_{\text {neo } 2}=\boldsymbol{H}_{\text {neol }}+3.3 \mathrm{~m}$ [height of 01 floor]. In 08 attempts to this problem $(\mathrm{N}=1 \div \mathrm{VIII})$,
$\boldsymbol{H}_{\boldsymbol{m a x} 2}$ are considered starting from $\boldsymbol{H}_{\max 2}=\boldsymbol{H}_{\boldsymbol{m a x}}=71.983 \mathrm{~m}$. Each test, will conduct n calculations, after each calculation, the height of the crane will be increased by 1 column $\left(\boldsymbol{H}_{\text {max } 2}=\boldsymbol{H}_{\text {max } 2}+\Delta \mathrm{H}\right)$.

Solving Problem 2(2) is the same as doing Problem 2(1). Brace position 1 is chosen at 35.554 m , the brace position 2 will be detected by placing it from the $12^{\text {th }}$ floor level upwards, the positions where braces 2 can be placed are shown in Table 6.

Table 6. Elevation possible braces number 2 for Problem 2(2)

| No | Brace elevation $\mathbf{H}_{\text {neo2 }}$ (m) | Brace position at the building floor | Building floor level (m) | Note |
| :---: | :---: | :---: | :---: | :---: |
| I | 39.232 | $12^{\text {th }}$ floor | 38.70 | Brace elevation $\mathrm{H}_{\text {neo2 }}$ is that of the node at the basic tower section with braced layout. Therefore, the brace elevation, may not be the same as the building floor levels. |
| II | 41.684 | $13^{\text {th }}$ floor | 42.00 |  |
| III | 45.362 | $14^{\text {th }}$ floor | 45.30 |  |
| IV | 49.040 | $15^{\text {th }}$ floor | 48.60 |  |
| V | 51.492 | $16^{\text {th }}$ floor | 51.90 |  |
| VI | 55.170 | $17^{\text {th }}$ floor | 55.20 |  |
| VII | 58.848 | $18^{\text {th }}$ floor | 58.50 |  |
| VIII | 61.300 | $19^{\text {th }}$ floor | 61.80 |  |

Table 7. Calculation results for the trials ( $N=I \div$ VIII) of Problem 2(2)

| No | Test order | $\begin{gathered} \mathbf{H}_{\text {neol }} \\ (\mathbf{m}) \end{gathered}$ | $\underset{(\mathbf{m})}{\mathbf{H}_{\text {max }}}$ | $\sigma_{\text {max }}\left(\mathrm{kG} / \mathrm{cm}^{2}\right)$ |  |  | Maxima horizontal displacement (mm) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Value | location | Load cases |  |
| I | 1 | 39.232 | 71.983 | 4027.2 | node 55 | TH17 | 857 |
| 05 test order | 4 | 39.232 | 75.661 | 4027.2 | node 55 | TH17 | 1087 |
|  | 5 | 39.232 | 76.887 | $\underline{4227.4}$ | node 311 | TH17 | 1173 |
| II | 1 | 41.684 | 71.983 | 4027.2 | node 55 | TH17 | 733 |
| 11 test order | 10 | 41.684 | 83.017 | 4042.5 | node 320 | TH11 | 1474 |
|  | 11 | 41.684 | 84.243 | 4072.8 | node 323 | TH22 | 1582 |
| III | 1 | 45.362 | 71.983 | 4027.2 | node 55 | TH17 | 588 |
| 14 test order | 13 | 45.362 | 86.695 | 4034.1 | node 320 | TH11 | 1530 |
|  | 14 | 45.362 | 87.921 | 4027.2 | node 55 | TH17 | 1641 |
| IV | 1 | 49.040 | 71.983 | 4027.2 | node 55 | TH17 | 468 |
| 14 test order | 14 | 49.040 | 87.921 | 4027.2 | node 55 | TH17 | 1385 |
| V | 1 | 51.492 | 71.983 | 4027.2 | node 55 | TH17 | 397 |
| 14 test order | 14 | 51.492 | 87.921 | 4027.2 | node 55 | TH17 | 1231 |
| VI | 1 | 55.170 | 71.983 | 4027.2 | node 55 | TH17 | 304 |
| 14 test order | 14 | 55.170 | 87.921 | 4027.2 | node 55 | TH17 | 1022 |
| VII | 1 | 58.848 | 71.983 | 4027.2 | node 55 | TH17 | 223 |
| 14 test order | 14 | 58.848 | 87.921 | 4027.2 | node 55 | TH17 | 837 |
| VIII | 1 | 61.300 | 71.983 | 4027.2 | node 55 | TH17 | 177 |
| 14 test order | 14 | 61.300 | 87.921 | 4027.2 | node 55 | TH17 | 725 |

## 4. Conclusions

Result from Problem 2(1), and Problem 2(2), show that: with tower cranes and existing structures, only 02 braces need to be arranged, namely: brace number 1 located at elevation $\boldsymbol{H}_{\text {neol }}=\mathbf{3 5 . 5 5 4} \mathbf{~ m}$ (equivalent to floor level 11), meanwhile, $\boldsymbol{H}_{\text {max }}=\mathbf{7 1 . 9 8 3} \mathbf{~ m}$; brace number 2 is located at elevation $\boldsymbol{H}_{\text {neo } 2}=\mathbf{6 1 . 3 0} \mathbf{m}$ (equivalent to floor level 19), then $\boldsymbol{H}_{\text {max } 2}$ reaches $87.921 \mathrm{~m}>\boldsymbol{H}_{L V \max }=\mathbf{8 7} \mathbf{~ m}$, enough to the current building project.

The article shows that calculating the brace position reasonably and conducive to the bearing capacity of the tower crane steel structure is a problem with scientific significance and practical significance. The article also shows that choosing the number and position of braces for cranes is a specific problem and should be calculated and tailored for each specific construction.

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## XÁC ĐỊNH VỊ TRÍ VÀ SỐ LƯỢNG NEO LIÊN KÉT THÁP CƠ BẢN CỦA CÀ̀N TRỤC THÁP VỚI CÔNG TRİNH XÂY DỰNG

Tóm tắt: Bài báo nghiên cứu về kết cấu thép cần trục tháp; đánh giá tầm quan trọng và ý nghĩa thực tiễn của các neo liên kết từ tháp cơ bản vào công trình xây dựng. Sủ dụng phần mềm phần tử hưu hạn chuyên dụng để tinh toán, thiết kế kết cấu thép cần trục tháp; xác định số luợng và vị trí lắp dựng neo thép tù tháp co bản vào công trình. Qua đó, đánh giá múc độ an toàn cũng nhu khả năng làm việc của cần trục tháp. Sau đó, đura ra các nhận xét, đánh giá và đề xuất cho các kết cấu tuong tự.

Từ khóa: Cần trục tháp; neo liên kết, kết cấu thép; tháp cơ bản; phần mềm chuyên dụng.


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